

4aces

4a.brew

hot beverage solutions



4acesltd.com

introducing 4a.brew.

For over 20 years, 4 Aces has set the standard in food and beverage packaging, earning trust through quality, innovation and a commitment to serving the ever-changing needs of the industry.

Presenting the 4a.brew range – featuring a selection of cups designed to keep drinks hot, sip after sip. Perfect for every hot beverage; from smooth flat whites and frothy hot chocolates to strong black coffee and aromatic tea, 4a.brew is the epitome of durability and on-the-go convenience. With superior insulation and a range of accessories to complement, this range keeps drinks at the ideal temperature for longer, wherever the day leads.

Designed to preserve heat, from start to finish.

hot cups range

Ripple Wall Paper Cup

Available in Black or Kraft, our sleek Ripple Wall Paper Cups are perfect for serving a wide range of hot drinks; from espressos and cappuccinos to tea and hot chocolates. Ideal for coffee shops and catering services, these cups strike the perfect balance between style and reliability, ensuring beverages stay at the right temperature.

Key features:

- ✓ **Superior insulation:** Keeps drinks hotter for longer, preserving both warmth and taste.
- ✓ **Comfortable grip:** Secure and easy to hold, ideal for on-the-go use.
- ✓ **Trusted quality:** Built to withstand the demands of busy environments.
- ✓ **Recyclable:** Suitable for recycling through a [Cup After Life](#) scheme contributing to a circular economy.



Pair with our [Plastic or Paper Lids](#).

Colour	Size	Material	SKU	Case Size	Pallet qty
Black RW	4oz	PE Lined Paper	HVRWBPA04	20x25	72
	8oz	PE Lined Paper	HVRWBPA08	20x25	32
	12oz	PE Lined Paper	HVRWBPA12	20x25	24
	16oz	PE Lined Paper	HVRWBPA16	20x25	20
Kraft RW	4oz	PE Lined Paper	HVRWPAKCO4	20x25	72
	8oz	PE Lined Paper	HVRWPAKCO8	20x25	32
	12oz	PE Lined Paper	HVRWPAKC12	20x25	24
	16oz	PE Lined Paper	HVRWPAKC16	20x25	20



hot cups range

White Single Wall Paper Cup

Our White Single Wall Paper Cups are perfect for high-traffic environments such as events, offices and coffee shops. These cups offer businesses a practical and customisable solution to meet diverse beverage needs.

Key features:

- ✓ **Lightweight:** Easy to carry, perfect for quick service and on-the-go use.
- ✓ **Leak-proof:** PE-lined to prevent leaks and spills.
- ✓ **Smooth surface:** Offers a clean and polished finish for any occasion.
- ✓ **Multiple sizes:** Available in a range of sizes to suit every drink preference.
- ✓ **Customisable:** Easily customisable with logos or branding to enhance brand visibility.
- ✓ **Recyclable:** Suitable for recycling through a [Cup After Life](#) scheme contributing to a circular economy.



Pair with our [Paper or Plastic Lids](#) and/or add a [Kraft Sleeve](#).

Size and wall type	Material	SKU	Case Size	Pallet qty
4oz White SW	PE Lined Paper	HVSWPAHCW04	20x50	60
7oz White SW (tall)	PE Lined Paper	HVSWPA7	20x50	50
7oz White SW (squat)	PE Lined Paper	HVSWPA07	40x50	25
8oz White SW	PE Lined Paper	HVSWPAHCW08	20x50	40
10oz White SW	PE Lined Paper	HVSWPAHCW10	20x50	24
12oz White SW	PE Lined Paper	HVSWPAHCW12	20x50	24
16oz White SW	PE Lined Paper	HVSWPAHCW16	20x50	24



hot cups range

Planet Single & Double Wall Paper Cup

Our environmentally friendly Planet Paper Cups meet the needs of modern, eco-conscious consumers thanks to their subtle leaf branding that reinforces sustainability without overshadowing customised branding.

Key features:

- ✓ **Aqueous lining:** Features a water-based lining that eliminates the need for a PE/PLA liner.
- ✓ **Planet branding:** Emblazoned with our subtle yet instantly recognisable Planet branding to highlight sustainability in the eyes of customers.
- ✓ **Customisable:** Easily customisable with logos or branding to enhance brand visibility.
- ✓ **Recyclable:** Suitable for recycling through a [Cup After Life](#) scheme contributing to a circular economy.



Pair with our [Kraft Sleeves](#) and/or [Plastic Lids](#).

Wall type	Size	Material	SKU	Case Size	Pallet qty
Planet SW	4oz	Aqueous coated paper	PFHCSW04	20x50	75
	7oz	Aqueous coated paper	PFHCSW07	20x50	55
	8oz	Aqueous coated paper	PFHCSW08	20x50	40
	12oz	Aqueous coated paper	PFHCSW12	20x50	24
	16oz	Aqueous coated paper	PFHCSW16	20x50	24
Planet DW	8oz	Aqueous coated paper	PFHCDW08	20x25	32
	12oz	Aqueous coated paper	PFHCDW12	20x25	24
	16oz	Aqueous coated paper	PFHCDW16	20x25	24



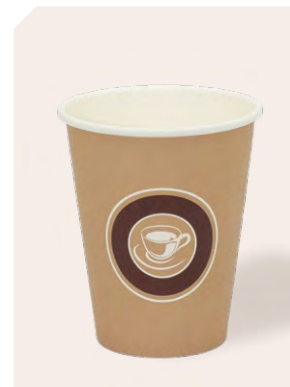
hot cups range

Caffe Single Wall Paper Cup

Our premium bistro-themed Caffe Single Wall Paper Cups offer a refined alternative to basic white cups. Designed for use in cafés, bistros and casual settings, these cups offer both style and practicality for serving hot beverages.

Key features:

- ✓ **Simple, unique design:** A stylish yet understated design, perfect for any bistro or casual setting.
- ✓ **Leak-proof:** PE-lined to prevent leaks and spills.
- ✓ **Cost-effective:** Offers a premium aesthetic at an affordable price.
- ✓ **Recyclable:** Suitable for recycling through a [Cup After Life](#) scheme contributing to a circular economy.



Pair with our [Plastic or Paper Lids](#).

Size and wall type	Material	SKU	Case Size	Pallet qty
4oz Caffe Cup SW	PE Lined Paper	HVSWPAHC04CC	20x50	72
8oz Caffe Cup SW	PE Lined Paper	HVSWPAHC08CC	20x50	40
12oz Caffe Cup SW	PE Lined Paper	HVSWPAHC12CC	20x50	18
16oz Caffe Cup SW	PE Lined Paper	HVSWPAHC16CC	20x50	18



hot cups range



CUPkind Single Wall Paper Cup

Our CUPkind Single Wall Paper Cups are crafted for businesses that value sustainability and performance. From smooth flat whites to frothy hot chocolates, these cups offer a responsible choice without compromising on quality.

Key features:

- ✓ **Aqueous coating:** Innovative water-based barrier that guarantees a leak-proof experience.
- ✓ **PE/PLA liner free:** A sustainable alternative to traditional single-use plastic-lined products.
- ✓ **Planet-friendly disposal:** Suitable for both recycling and industrial composting.
- ✓ **Customisable:** Easily customisable with logos or branding to enhance brand visibility.



Pair with our [Paper Lids](#) for the ultimate CUPkind experience.

Size and wall type	Material	SKU	Case Size	Pallet qty
4oz CUPkind SW	Aqueous coated paper	CKPF04SW	20x50	60
8oz CUPkind SW	Aqueous coated paper	CKPF08SW	20x50	40
12oz CUPkind SW	Aqueous coated paper	CKPF12SW	20x50	24
16oz CUPkind SW	Aqueous coated paper	CKPF16SW	20x50	18



CUPkind Double Wall Paper Cup

Our CUPkind Double Wall Paper Cups are crafted for businesses that value sustainability and performance. From smooth flat whites to frothy hot chocolates, these cups offer a responsible choice without compromising on quality.

Key features:

- ✓ **Superior insulation:** Double-walled design for optimal heat retention and comfort.
- ✓ **Aqueous coating:** Innovative water-based barrier that guarantees a leak-proof experience.
- ✓ **PE/PLA liner free:** A sustainable alternative to traditional single-use plastic-lined products.
- ✓ **Planet-friendly disposal:** Suitable for both recycling and industrial composting.
- ✓ **Customisable:** Easily customisable with logos or branding to enhance brand visibility.



Pair with our [Paper Lids](#) for the ultimate CUPkind experience.

Size and wall type	Material	SKU	Case Size	Pallet qty
8oz CUPkind DW	Aqueous coated paper	CKPF08DW	20x25	24
12oz CUPkind DW	Aqueous coated paper	CKPF12DW	20x25	24
16oz CUPkind DW	Aqueous coated paper	CKPF16DW	20x25	16

hot cups range

Plastic Lids

Our sip-through Plastic Lids provide a secure, reliable way to cover our cups, ensuring that drinks stay fresh and safe during transit. Available in black or white, these lids are an essential accessory for on-the-go convenience.

Key features:

- ✓ **Premium materials:** Made from high-quality, food-grade polystyrene that is resistant to cracking.
- ✓ **Secure fit:** Designed to tightly seal onto compatible cups to minimise leaks and spills whilst on the move.
- ✓ **Easy to use:** Simple design for quick and hassle-free application and removal.



Colour	Size	Material	SKU	Case Size	Pallet qty
White PS Lid	62mm	Polystyrene	AHWL62	10x100	84
	70mm	Polystyrene	AHWL70	10x100	56
	73mm	Polystyrene	AHWL73	10x100	56
	80mm	Polystyrene	AHWL80	10x100	56
Black PS Lid	90mm	Polystyrene	AHWL90	10x100	48
	62mm	Polystyrene	AHBL62	10x100	84
	80mm	Polystyrene	AHBL80	10x100	56
White PP Lid	90mm	Polystyrene	AHBL90	10x100	48
	80mm	Polypropylene	AHWL80PP	10x100	56
	90mm	Polypropylene	AHWL90PP	10x100	48

*PP Plastic Lids available on demand.



Paper Lids

Our unique Paper Lids offer a sustainable alternative to traditional plastic lids. Produced with a commitment to sustainability in mind, these lids complement a wide range of paper cups and provide a seamless way to seal drinks while reducing environmental impact.



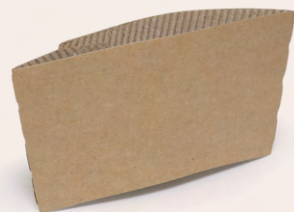
Key features:

- ✓ **Unique spill-proof design:** Equipped with a secure flap for ultimate protection against spills, even during transportation.
- ✓ **Secure fit:** Engineered to seal tightly onto compatible cups.
- ✓ **Aqueous coating:** Innovative water-based barrier that guarantees a leak-proof experience.
- ✓ **PE/PLA liner free:** A sustainable alternative to traditional single-use plastic-lined products.
- ✓ **Planet-friendly disposal:** Suitable for both recycling and industrial composting.

Size	Material	SKU	Case Size	Pallet qty
80mm Paper Lid	Aqueous coated paper	PL80MM	20x50	30
90mm Paper Lid	Aqueous coated paper	PL90MM	20x50	24

Kraft Sleeves

Our Kraft Sleeves are the perfect accessory for single wall cups by delivering an extra layer of insulation and comfort for customers on the go. Developed for practicality and ease, they are a must-have for any business serving hot drinks.



Key features:

- ✓ **Heat protection:** Shields hands from hot beverages for a secure and comfortable grip.
- ✓ **Premium materials:** Made from responsibly sourced Kraft paper.
- ✓ **Universal fit:** Compatible with a wide range of cup sizes.
- ✓ **Stackable design:** Easy to store and access for busy environments.
- ✓ **Customisable:** Easily customisable with logos or branding to enhance brand visibility.

Size	Material	SKU	Case Size	Pallet qty
7oz Cup Sleeve	Kraft	HHCS7	1x1000	130
8oz Cup Sleeve	Kraft	HHCS8	1x1000	130
12oz Cup Sleeve	Kraft	HHCS12	1x1000	72

Wooden Stirrers

Perfect for cafés, offices, and events, our Wooden Stirrers are a simple yet effective tool for perfectly blended hot beverages like coffee or tea.

Key features:

- ✓ **Premium materials:** Made from fully biodegradable FSC®-approved sustainable Birchwood.
- ✓ **Durable:** Strong and smooth for reliable stirring without splintering.
- ✓ **Heat-resistant:** Suitable for hot drinks without warping or breaking.
- ✓ **Disposable:** Hygienic and convenient for single use.



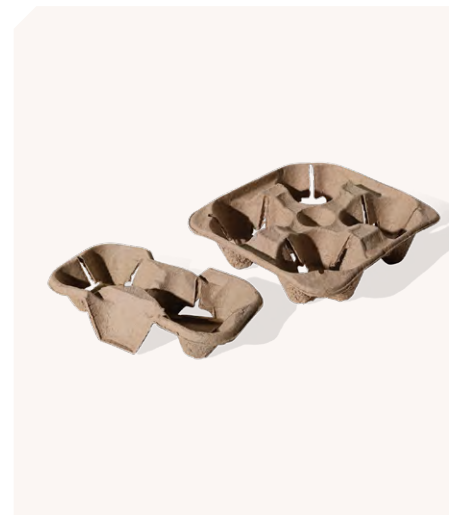
Size	Material	SKU	Case Size	Pallet qty
140mm Wooden Stirrer	Birchwood	SABWS14010	10x100	128
190mm Wooden Stirrer	Birchwood	SABWS19010	10x100	90

Pulp Cup Carrier

Our Pulp Cup Carriers present a compostable solution for transporting multiple drinks at once, making them ideal for takeaway orders, coffee shops and events. A convenient choice for businesses, these carriers are designed to be practical and eco-conscious.

Key features:

- ✓ **Compostable:** Made from strong and stable moulded pulp that can be fully composted.
- ✓ **Multi-cup capacity:** Available in options for 2 or 4 cups to suit varying needs.
- ✓ **Stackable:** Easy to store and access, saving valuable space in busy environments.
- ✓ **Heat-resistant:** Suitable for hot drinks without fear of breaking during transport.
- ✓ **Disposable:** Hygienic and convenient for single use.



Size	Material	SKU	Case Size	Pallet qty
2 Cup Carrier	Moulded Pulp Fibre	RET0374A2	1x320	32
4 Cup Carrier	Moulded Pulp Fibre	RET0375A3	1x130	60
			2x130	30

closing the loop.

Over 90% of today's single-use cups are not recycled properly. That's why 4 Aces goes beyond food service packaging by committing to making a positive impact on the environment.

Our "Closing the Loop" initiative focuses on educating customers on how to improve their recycling practices by connecting them with our collaborators to find the right Cup After Life schemes.

Together, we can close the loop and create a lasting change.

closing the loop



Paper cup recycling scheme.

co-cre8 encourages businesses to recycle the equivalent weight of all types of paper cups that scheme members place on the market.

- ✓ UK wide collection coverage
- ✓ Solution for all types of paper cups
- ✓ Effective & customisable cup collection units
- ✓ Tracking system provides exact weight of cups collected
- ✓ Online member portal and data collection

How co-cre8 works:

Sign up

Get access to a nationwide collection service and expert guidance.

Set up collection

Install customisable bins with tracked system collection units for accurate cup collection data.

Recycle and report

Use the co-cre8 online portal for data management and fulfil recycling reporting requirements.



Stack it, Pack it, Post it cup scheme.

Veolia supplies businesses with special internal bins for the disposal of cups, lids, and stirrers.

- ✓ UK wide collection coverage
- ✓ Improve carbon footprint
- ✓ Reduce landfill tax
- ✓ Boost recycling performance
- ✓ Meet corporate responsibility targets

How Veolia works:

Stack

Gather used coffee cups. No need to separate lids or sleeves from cups as Veolia has a process to ensure any remaining liquid is drained.

Pack

Reuse any cardboard box to pack the collected cups securely using a clear plastic liner inside for collection.

Post

A dedicated courier will promptly collect and deliver it to their nearest recovery facility. Any materials that cannot be recycled will be used to generate green energy.



Waste management services.

First Mile helps businesses recycle compostable products by reducing waste and carbon impact while converting non-recyclable waste into energy for homes.

- ✓ UK wide collection coverage
- ✓ Waste converted into fertiliser
- ✓ B Corp Certified
- ✓ Low-cost recycling boxes
- ✓ Easy to return difficult to recycle items

How First Mile works:

Use smart bins

Set up the four prepaid return boxes that turn into smart recycling bins for compostable products.

Prepare and schedule collection

When full, scan the QR code to schedule collection, and First Mile will pick up the waste.

Return the recycling

The materials will be sorted at the First Mile centre, compostables will be processed into biogas and fertiliser.



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